

# **MINIMUM ROLLING TEMPERATURES**



<b>MATERIAL</b>	<b>CONVENTIONAL</b>		<b>HALO</b>		
	Discharge temperature	Initial rolling temperature	Mix temperature	Discharge temperature	Initial rolling temperature
<b>BASE &amp; BINDER COURSE</b>					
Binder and Base Course 40/60	130°C - 185°C	Min 105°C	Max 170°C	Min 110°C	Min 90°C
Binder and Base Course 100/150	120°C - 170°C	Min 90°C	Max 150°C	Min 100°C	Min 80°C
<b>SURFACE COURSE</b>					
HALO Rubber Modified SMA	130°C - 185°C	Min 100°C	Max 170°C	Min 115°C	Min 100°C